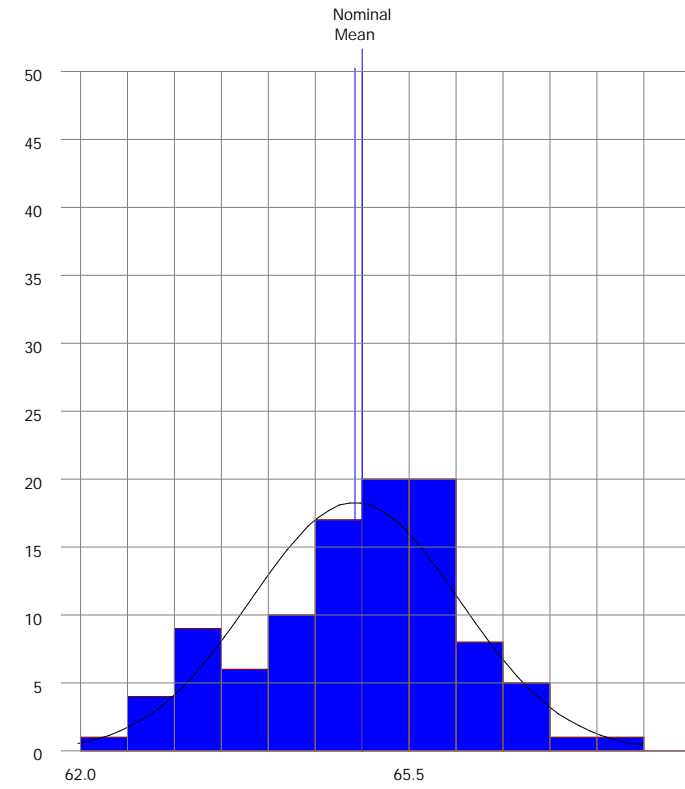
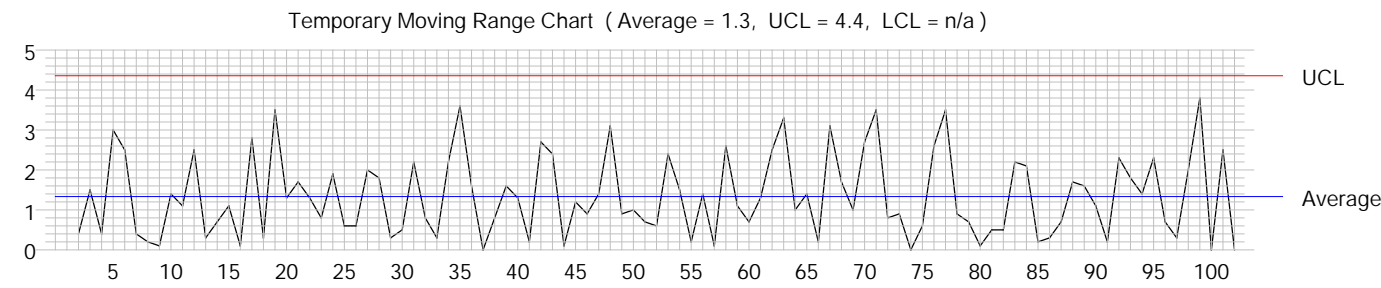
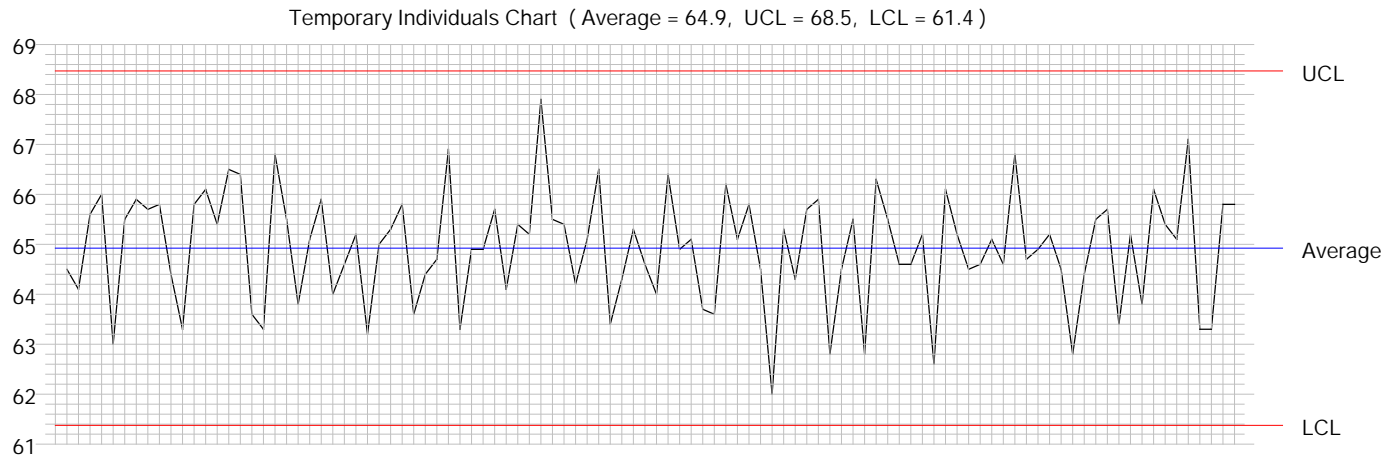


FORD VERIFICATION NO10

Limits calculated using subgroups 1 to 102 \*\* Temporary Setting \*\*  
 Process Control checked from subgroup 1  
**PROCESS IN CONTROL - PROCESS CAPABLE**



**PROCESS CAPABILITY**

Capability index (Cp) = 1.41  
 Upper capability index (CPU) = 1.43  
 Lower capability index (CPL) = 1.39  
 Cpk = 1.39  
 Target Cpk = 1.33  
 Performance index (Pp) = 1.50  
 Upper performance index (PPU) = 1.52  
 Lower performance index (PPL) = 1.47  
 Ppk = 1.47