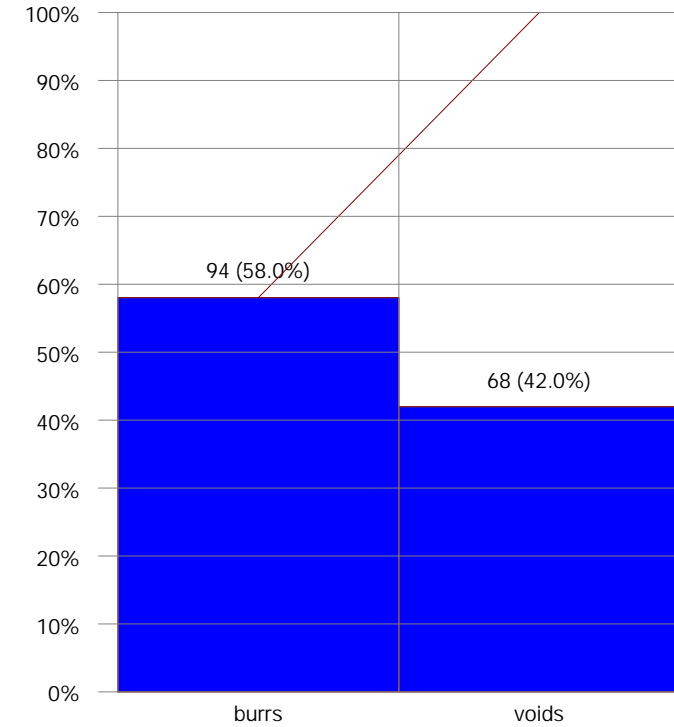
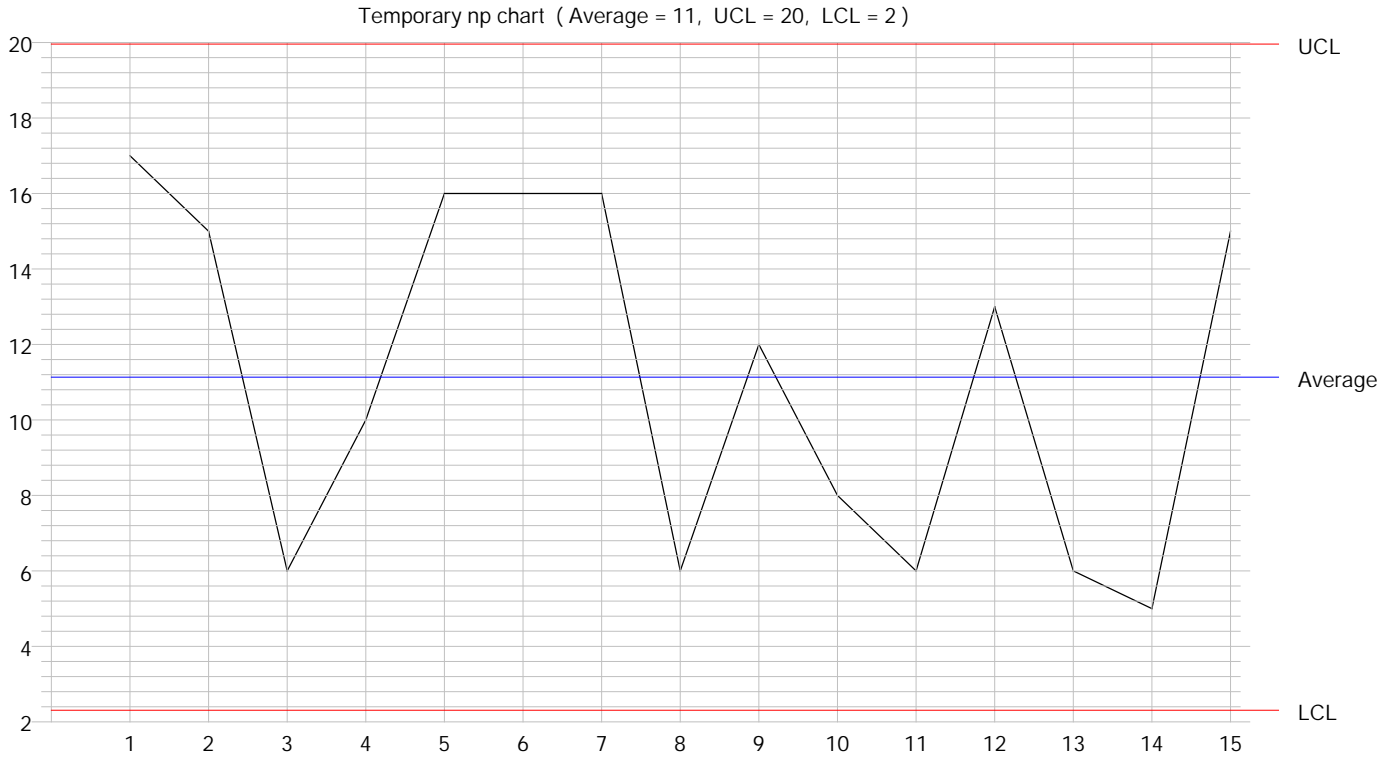


CONTROL NOTE

Limits calculated using subgroups 1 to 15 \*\* Temporary Setting \*\*  
 Process Control checked from subgroup 1  
**PROCESS IN CONTROL**



Date	19/11	19/11	19/11	19/11	19/11	19/11	19/11	19/11	19/11	19/11	19/11	19/11	19/11	19/11	19/11	19/11	Total
Time	15:46	15:46	15:46	15:46	15:46	15:46	15:47	15:47	15:47	15:47	15:47	15:47	15:47	15:47	15:48	15:48	
burrs	9	8	0	5	15	15	15	1	6	4	6	5	1	0	4		94
voids	8	7	6	5	1	1	1	5	6	4	0	8	0	5	11		68
Total	17	15	6	10	16	16	16	6	12	8	6	13	6	5	15		167

**PROCESS CAPABILITY**  
 Average Non-conforming = 11.13